



Kennametal Drill Reconditioning Order Form

Ship to: Kennametal Licensed Reconditioning Center
 c/o Christensen Machinery & Supply
 1101 56th Avenue
 Menominee, MI 49858
 800-733-5541

Print your return address here.

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| Customer P.O. Number: | |
| DATE: | |
| Contact Name: | |
| Phone: | |

| Drill Maximum Cutting Diameter | | | Dynapoint Solid Carbide, HTS, HTS-C Pilot Drills | | | |
|---|-------|----|---|-----------------|------------------|--|
| | | | Un-coated | Standard Coated | Specialty Coated | Deep Hole Drills up to 30xD. Over 30xD by request. |
| inch | | | | | | |
| 0.1875 | 4.76 | \$ | \$16.51 | \$21.81 | \$33.17 | \$62.03 |
| 0.375 | 9.53 | \$ | \$21.36 | \$29.08 | \$39.71 | \$74.79 |
| 0.4375 | 11.11 | \$ | \$27.92 | \$36.34 | \$46.31 | \$89.28 |
| 0.5 | 12.7 | \$ | \$32.85 | \$41.78 | \$51.29 | \$103.73 |
| 0.625 | 15.88 | \$ | \$37.75 | \$47.26 | \$55.98 | \$114.23 |
| 0.6875 | 17.46 | \$ | \$44.35 | \$56.33 | \$64.49 | \$132.56 |
| 1.125 | 28.58 | \$ | \$57.49 | \$78.12 | \$85.10 | \$153.97 |
| 1.25 | 31.75 | \$ | \$62.41 | \$87.22 | \$94.57 | N/A |
| 1.5 | 38.1 | \$ | \$70.87 | \$97.04 | \$135.03 | N/A |
| 2 | 50.8 | \$ | \$80.63 | \$110.24 | \$135.03 | N/A |
| TOTAL NUMBER OF DRILLS* | | | | | | |

| | |
|--|--------------------------|
| Scrap | Please select one |
| Return all unregrindable drills. | yes___ no___ |
| UPS Ground___ UPS 2nd Day___ UPS Next Day___ | |

| | |
|---------------|--|
| CMS: | |
| Date shipped: | |

To prevent breakage, please ship drills in their original, or equivalent packages.

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| Comments/Special Instructions: (Example: minimum OAL, corner radius, corner chamfer....) |
| FEG point add in chamfer charge + \$15.00 feature. |
| Deep-Hole drills over 30xD are priced 2 diameter ranges up. |

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| Custom Drills and Added Features |
| Step Drills: Diameter Price plus \$13.80 per step. Complex profiles ground by DXF: \$29.21per profile. |
| Chip breaker, bevel, chamfer, etc: \$13.80 per feature. Corrected Face: \$29.21per step. |
| Cut-off charge for severely damaged drills: Single diameter: \$10.82 Step drills: 25% upcharge- Min. \$16.23 |

| Cutting Diameter | | | KSEM (Insert Blades) | | | |
|---------------------------------------|--------------------|----------------|-------------------------|--------------|--|--|
| | | | TiN Coated | TiAlN Coated | | |
| inch | | Seat | | | | |
| .492 - .624 | 12.50mm to 15.85mm | Qty A, B, C | \$34.58 | \$34.58 | | |
| .625 - .786 | 15.86mm to 19.96mm | Qty 1 to 2 | \$39.30 | \$39.30 | | |
| .787 - 1.260 | 19.97mm to 32.00mm | Qty 3 to 8 | \$45.57 | \$45.57 | | |
| 1.261 - 1.575 | 32.01mm to 40.00mm | Qty 9 to 10 | \$54.87 | \$54.87 | | |
| TOTAL NUMBER OF INSERT BLADES* | | | | | | |

Minimum order charge, \$25.00
 Credit Card payments will be assessed an additional 5.0% to cover credit card surcharges.
For Blue Box shipping containers or any additional information on the Kennametal Reconditioning Program, contact the Christensen Machinery Licensed Reconditioning Center at 800-733-5541, or visit our website at www.christensenmachinery.com.

1. Blue Box shipping containers are supplied with 2 large cable ties, one small cable tie and packaging material. All are contained in a cardboard box to be re-used.



2. Pack dull tools in tubes or individually wrap for protection. Orient so there is minimal space for movement in box.



3. Fill remaining space in box with packing material so tools are immobilized for shipment.



4. Secure lid with cable ties as shown, making sure they are tight.



5. Place Blue Box in cardboard box with any paperwork that is to accompany order and ship.



6. Send box to:

Christensen Machinery
1101 56th Avenue
Menominee, MI. 49858

CMS strongly suggests that you insure your shipment for the value that you determine your tools are worth. Should your tools be lost or destroyed by the shipping company, the most you can expect to receive is the standard \$100.00 reimbursement.