



Kennametal Drill Reconditioning Order Form

Ship to: Kennametal Licenced Reconditioning Center
c/o Christensen Machinery & Supply
 1101 56th Avenue
 Menominee, MI 49858
800-733-5541

Print your return address here.

Customer P.O. Number:	
DATE:	
Contact Name:	
Phone:	

Drill Maximum Cutting Diameter			Dynapoint Solid Carbide and HTS, HTS-C Pilot Drills					
			Un-coated KF1 K10 K715	TiN Coated KC7015 KC7040 KC7515 CS5	TiAlN Coated KC7205 KC7210 KC7215 KC7315	Other Coated	Deep Hole Drills up to 30xD. Over 30xD by request.	Extra Charge for Custom Features (see note)
inch		Qty						
.1875 & Under	4.76mm & Under	Qty						
		\$	\$13.50	\$16.13	\$16.13	\$21.66	\$35.94	
.188 to .375	4.77mm to 9.53mm	Qty						
		\$	\$17.47	\$21.50	\$21.50	\$27.00	\$48.14	
.376 to .4375	9.54mm to 11.11mm	Qty						
		\$	\$22.84	\$26.87	\$26.87	\$32.37	\$57.65	
.438 to .500	11.12mm to 12.70mm	Qty						
		\$	\$26.87	\$30.89	\$30.89	\$36.40	\$68.80	
.501 to .625	12.71mm to 15.88mm	Qty						
		\$	\$30.89	\$34.94	\$34.94	\$40.44	\$79.95	
.626 to .6875	15.89mm to 17.46mm	Qty						
		\$	\$36.28	\$41.65	\$41.65	\$47.15	\$88.03	
.688 to 1.125	17.47mm to 28.58mm	Qty						
		\$	\$47.02	\$57.76	\$57.76	\$63.25	\$99.40	
1.126 to 1.250	28.59mm to 31.75mm	Qty						
		\$	\$51.06	\$64.49	\$64.49	\$70.00	N/A	
1.251 to 1.500	31.76mm to 38.10mm	Qty						
		\$	\$60.50	\$71.75	\$71.75	\$118.80	N/A	
TOTAL NUMBER OF DRILLS*								

Scrap	Please select one
Scrap all unregrindable drills.	yes ___ no ___
Return all unregrindable drills.	yes ___ no ___
Replace scrap with NEW drill(s).	yes ___ no ___

Return Shipping Method: Please select one		
UPS Ground ___	UPS 2nd Day ___	UPS Next Day ___

CMS Use	
CMS:	
Date received:	
Date shipped:	

To prevent breakage, please ship drills in their original, or equivalent packages.

Comments/Special Instructions: (Example: minimum OAL, corner radius, corner chamfer....)
FEG point add in chamfer charge + \$15.00 feature.
Deep-Hole drills over 30xD are 2 diameter ranges up.
HTS HSS Pilot drills, standard price x .70. Standard pricing for HTS-C carbide.

KSEM Insert Blade Maximum Cutting Diameter			KSEM (Insert Blades)				Extra Charge for Custom Features (see note)
			TiN Coated	TiAlN Coated	Other Coated by RFQ based on coating type		
inch		Seat					
.492 - .624	12.50mm to 15.85mm	Qty A, B, C					
			\$28.29	\$28.29			
.625 - .786	15.86mm to 19.96mm	Qty 1 to 2					
			\$32.15	\$32.15			
.787 - 1.260	19.97mm to 32.00mm	Qty 3 to 8					
			\$37.28	\$37.28			
1.261 - 1.575	32.01mm to 40.00mm	Qty 9 to 10					
			\$44.89	\$44.89			
TOTAL NUMBER OF INSERT BLADES*							

Custom Drills and Added Features
Step Drills: Diameter Price plus \$12.75 per step, per drill
Profiles ground by DXF: \$27.00 per profile
Chip breaker, bevel, chamfer, etc: \$12.75 per feature.
Corrected Face: \$15.00 per step.
Cut-off charge for severely damaged drills:
Single diameter: \$10.00
Step drills: 25% upcharge- Min.\$15.00

Minimum order charge, \$25.00
 Credit Card payments will be assessed an additional 5.0% to cover credit card surcharges.

For Blue Box shipping containers or any additional information on the Kennametal Reconditioning Program, contact the Christensen Machinery Licensed Reconditioning Center at 800-733-5541, or visit our website at www.christensenmachinery.com.